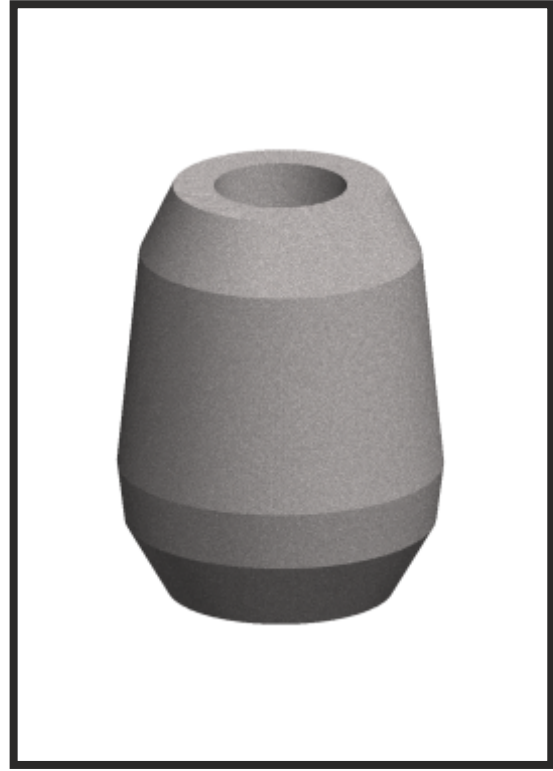
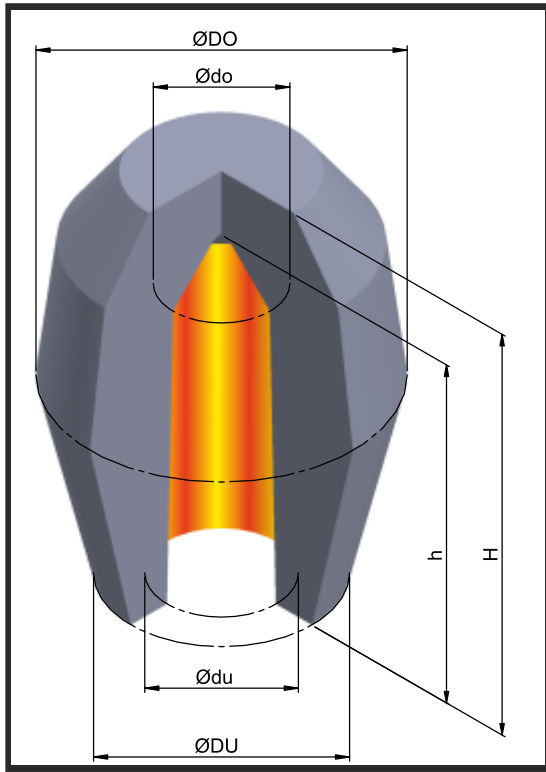


GES FOUNDRY PRODUCTS METALLURGY

DBS TYPE MINI RISER



NO	RISER CODE	MODULE	VOLUME	DIMENSIONS (mm)					
		(cm)	(cm ³)	du	do	DU	DO	h	H
1	DBS 5	0,75	8	16	13	30	50	50	59
2	DBS 12	0,85	16	21	19	40	58	50	62
3	DBS 15	1,20	22	21	18	40	66	70	85
4	DBS 20	1,30	25	21	18	38	80	85	100
5	DBS 20.5	1,30	25	21	18	50	80	85	100
6	DBS 19	0,95	27	25	20	40	60	70	84
7	DBS 27	1,30	36	25	23	56	78	81	98
8	DBS 35	1,30	35	25	23	55	60	86	100
9	DBS 35.5	1,30	27	27	25	60	64	50	70
10	DBS 40	1,40	56	32	28	60	88	80	98
11	DBS 40.1 OV.	1,40	56	32	28	54	88/76	79	90
12	DBS 400	1,40	81	40	37	60	87	70	92
13	DBS 61	1,70	88	36	32	60	87	97	115
14	DBS 74.8	1,90	121	41	35	66	106	110	135
15	DBS 104	1,90	104	40	36	66	106	102	115
16	DBS 11.1	2,20	159	50	40	82	116	102	122
17	DBS 132	2,50	191	50	40	90	140	120	140
18	DBS 133	2,50	266	58	48	98	133	120	141
19	DBS 231	2,90	200	58	32	95	140	100	122
20	DBS 164	2,20	238	60	50	90	133	100	125
21	DBS 166	3,30	240	45	37	78	142	180	205
22	DBS 193	2,70	267	65	60	100	121	90	115
23	DBS 237	2,80	276	58	48	100	138	122	140
24	DBS 238	3,20	339	65	55	98	140	122	144
25	DBS 286	3,20	339	60	57	110	148	120	144
26	DBS 287	3,40	408	60	50	82	148	175	204
27	DBS 420	3,40	415	60	50	110	148	175	202
28	DBS 540	3,60	590	80	75	110	145	125	150
29	DBS 544	4,20	770	80	75	110	172	165	203