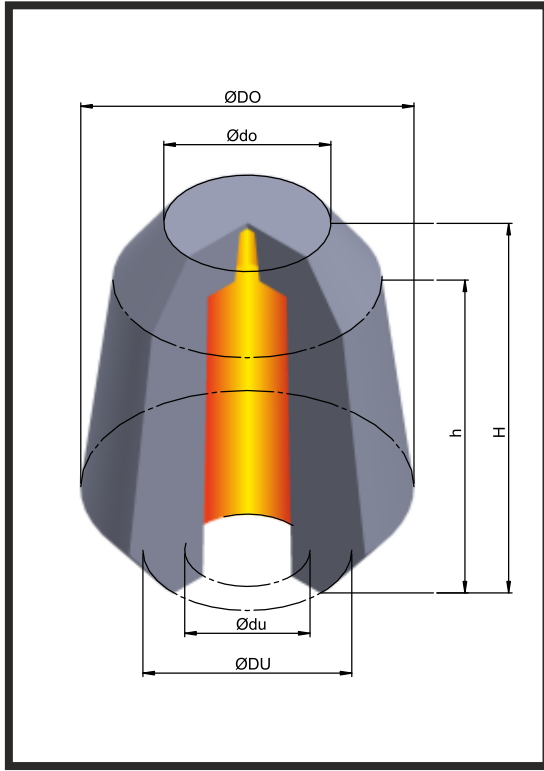


GES FOUNDRY PRODUCTS METALLURGY

B TYPE MINI RISER



NO	RISER CODE	MODULE	VOLUME	DIMENSIONS (mm)					
		(cm)	(cm ³)	du	do	DU	DO	h	H
1	B 5	0,75	8	16	13	28	50	50	57
2	B 12	0,85	16	21	18	40	60	50	62
3	B 20	1,30	25	21	18	36	78	85	100
4	B 19	0,95	28	25	20	40	60	70	82
5	B 20.5	1,30	25	21	18	50	78	85	100
6	B 27	1,30	38	25	23	44	78	85	97
7	B 31	1,30	45	25	23	45	55	100	115
8	B 40	1,40	58	32	28	60	88	80	90
9	B 61	1,70	88	36	32	60	87	97	108
10	B 74.8	1,92	121	41	35	82	109	110	135
11	B 11.1	2,20	159	50	40	90	130	100	122
12	B 133	2,50	191	50	40	100	140	120	140