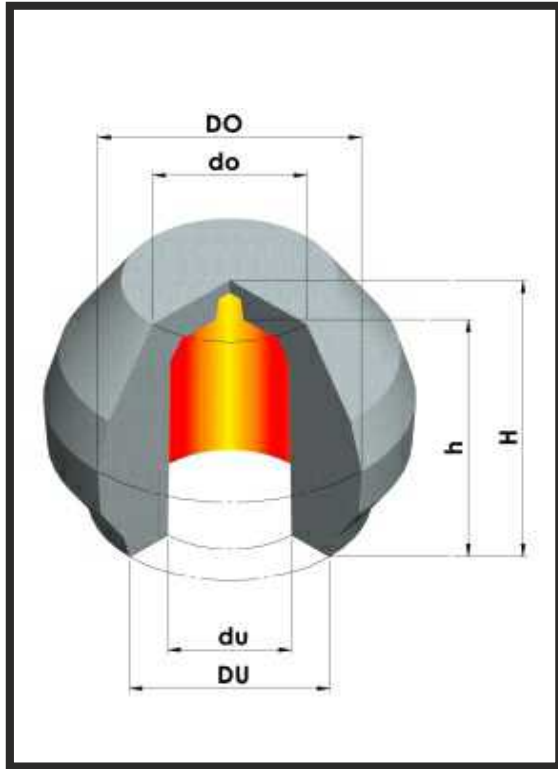


GES FOUNDRY PRODUCTS METALLURGY

KB TYPE MINI RISER



NO	RISER CODE	MODULE (cm)		DIMENSIONS (mm)						VOLUME
		RISER	CAST PART	du	DU	do	DO	h	H	cm ³
1	KB 57	1,40	1,00	45	73	42	96	40	50	59
2	KB 77	1,70	1,20	45	73	43	96	60	70	90
3	KB 97	1,90	1,30	47	73	44	104	76	90	121,5
4	KB 79	2,20	1,40	70	96	65	128	55	70	187
5	KB 89	2,50	1,50	70	96	65	128	65	80	228
6	KB 99	2,70	1,60	70	96	65	128	76	90	267,5